

MEASURING TIPS FOR EXTERNAL SCREW THREAD MICROMETERS

INSIZE PLUS
MADE IN GERMANY

TIPS FOR TRAPEZOIDAL, ACME
THREAD ARE ALSO AVAILABLE

- Supplied in pair
- Made of hardened steel
- Suitable for 3639 series micrometers



7384-T108



ATTENTION: WHEN PITCH <0.4MM OR >63.5 TPI,
SETTING STANDARDS CANNOT BE USED TO SET ZERO,
A CALIBRATED WORK PIECE CAN BE USED INSTEAD

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60° thread angle

Code	Applicable pitch (mm)
7384-T101	0.2
7384-T102	0.225
7384-T103	0.25
7384-T104	0.3
7384-T105	0.35
7384-T106	0.4/0.45
7384-T107	0.5/0.6

60° thread angle

Code	Applicable pitch (mm)
7384-T108	0.7/0.75/0.8
7384-T109	1/1.25
7384-T110	1.5/1.75
7384-T111	2.0/2.5
7384-T112	3.0/3.5
7384-T113	4.0/4.5/5.0
7384-T114	5.5/6.0

55° thread angle

Code	Applicable pitch (TPI)
7384-T201	80
7384-T202	72/64
7384-T203	60/48
7384-T204	40/32
7384-T205	28/26/24/22
7384-T206	20/19/18/16

55° thread angle

Code	Applicable pitch (TPI)
7384-T207	14/12/11
7384-T208	10/9/8
7384-T209	7/6
7384-T210	5/4.5/4
7384-T211	3.5/3.25/3/2.875/2.75
7384-T212	2.625/2.5/2

SETTING STANDARDS FOR EXTERNAL SCREW THREAD MICROMETERS



7384-A100



60° thread angle

Code	L	Accuracy
7384-A25	25mm	±1.5µm
7384-A50	50mm	±2µm
7384-A75	75mm	±2.5µm
7384-A100	100mm	±3µm
7384-A125	125mm	±3.5µm
7384-A150	150mm	±4µm

60° thread angle

Code	L	Accuracy
7384-A175	175mm	±4.5µm
7384-A200	200mm	±5µm
7384-A225	225mm	±5.5µm
7384-A250	250mm	±6µm
7384-A275	275mm	±6.5µm
7384-A300	300mm	±7µm

55° thread angle

Code	L	Accuracy
7384-B25	25mm	±1.5µm
7384-B50	50mm	±2µm
7384-B75	75mm	±2.5µm
7384-B100	100mm	±3µm
7384-B125	125mm	±3.5µm
7384-B150	150mm	±4µm

55° thread angle

Code	L	Accuracy
7384-B175	175mm	±4.5µm
7384-B200	200mm	±5µm
7384-B225	225mm	±5.5µm
7384-B250	250mm	±6µm
7384-B275	275mm	±6.5µm
7384-B300	300mm	±7µm

MEASURING TIPS FOR INTERNAL SCREW THREAD MICROMETERS

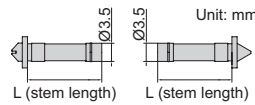
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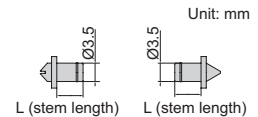
- Supplied in pair
- Made of hardened steel
- Suitable for 3640, 3641 series micrometers



7385-T106A



7385-T106B



60° thread angle

Code		Applicable pitch (mm)
L=13.5mm	L=5mm	
7385-T101A	7385-T101B	0.35
7385-T102A	7385-T102B	0.4/0.45
7385-T103A	7385-T103B	0.5/0.6
7385-T104A	7385-T104B	0.7/0.75/0.8
7385-T105A	7385-T105B	1/1.25
7385-T106A	7385-T106B	1.5/1.75
7385-T107A	7385-T107B	2.0/2.5
7385-T108A	7385-T108B	3.0/3.5
7385-T109A	7385-T109B	4.0/4.5/5.0
7385-T110A	7385-T110B	5.5/6.0

55° thread angle

Code		Applicable pitch (TPI)
L=13.5mm	L=5mm	
7385-T201A	7385-T201B	60/48
7385-T202A	7385-T202B	40/32
7385-T203A	7385-T203B	28/26/24/22
7385-T204A	7385-T204B	20/19/18/16
7385-T205A	7385-T205B	14/12/11
7385-T206A	7385-T206B	10/9/8
7385-T207A	7385-T207B	7/6
7385-T208A	7385-T208B	5/4.5/4
7385-T209A	7385-T209B	3.5/3.25/3/2.875/2.75
7385-T210A	7385-T210B	2.625/2.5/2